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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	21856
<b>Description:</b> Bearing		<b>Part Number:</b>	D3121-23
C2 04.11.04 <i>[Signature]</i>			
<b>Dwg:</b> D3121 Rev. 2 page 11-10		<b>Qty:</b>	200
			Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	04.11.04	200
2	PG	Issue P/O: <u>2007092</u> Bearing as per Dwg D3121 Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-ZZ <b>Material release note is required</b>	<i>[Signature]</i>	04.11.05	200
3	RG	Receive and Inspect for transit damage <b>Enure material release note is attached</b>	<i>[Signature]</i>	04-11-08	200
4	QC6	Inspect dimensions as per Dwg D3121 and certification attached	<i>[Signature]</i>	04.11.09	200
5	ST	Identify and Stock	<i>[Signature]</i>	04/11/09	200
6	AC	Cost / part <u>5.00</u>	<i>[Signature]</i>	04-11-10	200
7	DC	Close W/O <u>4.69</u> Inspect Level 21	<i>[Signature]</i>	04.11.10	200

Rev	Date	Change	Revised By	Approved
A	04.02.19	New issue	KJ/DS	<i>[Signature]</i>

**RELEASED**  
04.02.19 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

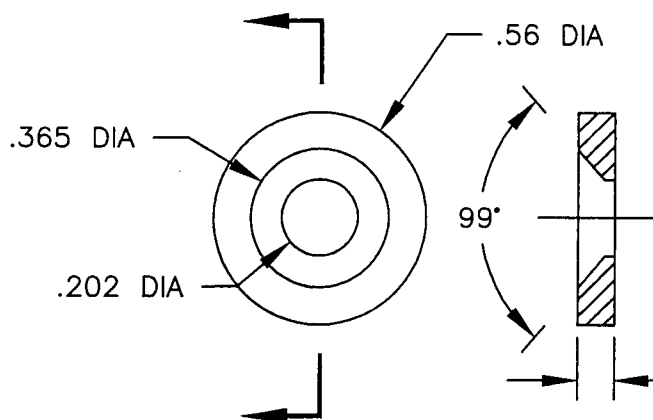
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3121	REV. C SHEET 10 OF 10
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



#### D3121-17 WASHER (SCALE 2:1)

- 1) REPLACES PREMIER P/N B32-23001-17
- 2) MATERIAL: AISI 303 SS ROUND BAR, ANNEALED (REF DART SPEC. M303R)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

SHOP COPY

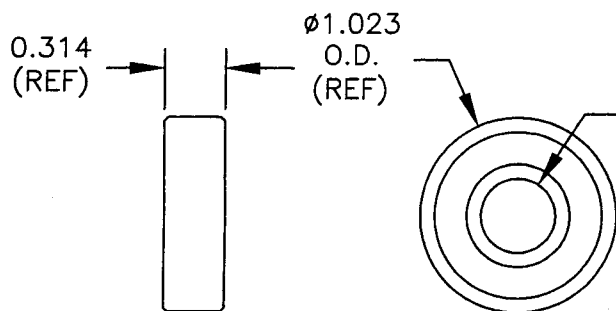
RETURN TO  
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT  
WITHOUT NOTICE

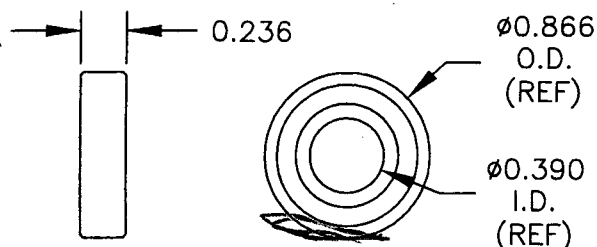
WORK ORDER

NO. 21856



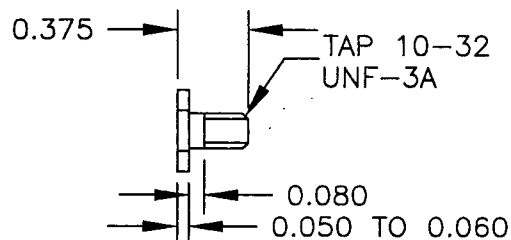
#### D3121-19 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: KING BEARING P/N 6000-2ZJ/EM FAFNIR P/N 9100KDD
- 2) ALL DIMENSIONS ARE IN INCHES



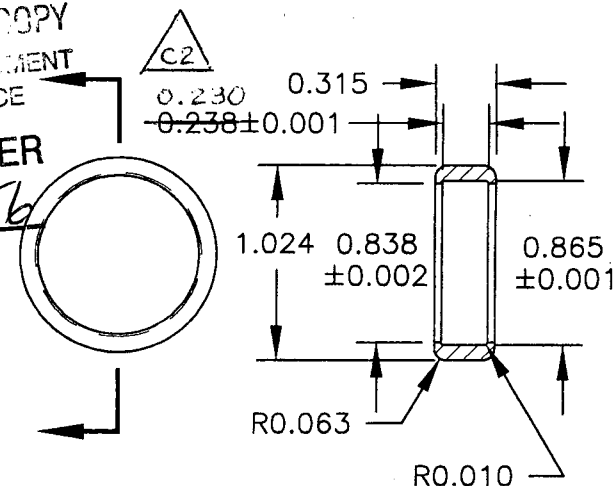
#### D3121-23 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: SKF P/N 61900-2Z OR KML P/N 6900-2Z
- 2) ALL DIMENSIONS ARE IN INCHES



#### D3121-21 BOLT (SCALE 1:1)

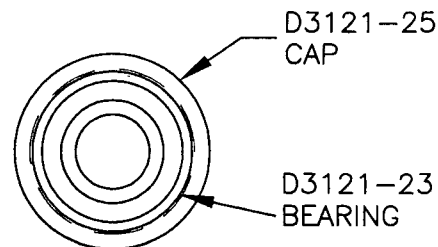
- 1) MATERIAL: AISI 303 SS HEX, ANNEALED (REF DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



#### D3121-25 CAP (SCALE 1:1)

- 1) MATERIAL: DELRIN ROD, 1.25 (REF DART SPEC. M-DELRIN-R1.250)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

RELEASED  
04.03.01



#### D3121-241 BEARING ASSEMBLY (SCALE 1:1)

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 04, 2004  
09:25 am

Work Order No : 0021856  
Project Name : D3121-23  
Project For : WK446  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3121-23  
Description : Bearing  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 11-04-04  
Est Finish Date : 11-11-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



0778555  
Cie  
**GENERAL BEARING SERVICE**  
Inc.  
www.gbs.ca

\*\* NEW \*\* 386 MAIN ST E, WAINESBURY, ONTARIO K6A 1A0 (613) 632-9914

GST # R101979094

ORDER DATE: NOV 8, 2004

SOLD TO: DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
WAINESBURY, ON.

K6A-1K7

SALE MADE BY: SC  
SHIP VIA: OUR TRUCK

CUSTOMER ORDER #: 2007092

PST LICENCE: 6122-5207

PRODUCT	DESCRIPTION	SOLD	SHIP	PRICE	EXTENSION
6900-22	BALL BEARING	200	200	4.97	994.00
				6.5.T.	69.58

PACKING SLIP NO: 762646-0

RECEIVED BY:

*[Signature]*

THIS FORM MUST BE COMPUTER PRINTED TO BE VALID. E & O.E.

DOIT ÊTRE IMPRIMÉ PAR ORDINATEUR POUR ÊTRE VALIDE. E & O.E.

0778555